

MPC-311 User Manual



01/2025



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1. Abbreviations

Xn – A number representing a socket. This information is provided for the manufacturer's purposes and is used in data schemas and connection diagrams.

GSM – Global Standard for Mobile Communications. This interface is designed for remote connections and bidirectional data transfer over the Global Standard Mobile network.

GPRS – A packet-oriented mobile data service on the 2G and 4G/3G cellular communication systems' global system for mobile communications (GSM).

IP address – An Internet Protocol (IP) address is a numerical label assigned to devices participating in a network that uses the Internet Protocol for communication between its nodes.

TCP/IP – Transmission Control Protocol, used for communication between computers, serves as the standard for transmitting data over networks and as the basis for standard Internet protocols.

UART – A Universal Asynchronous Receiver/Transmitter is a type of "asynchronous receiver/transmitter," a part of computer hardware that translates data between parallel and serial forms. UARTs are commonly used in conjunction with communication standards such as EIA RS-232, RS-422, or RS-485. Records (UARTx) on top of the enclosure are also used as the serial interface number.

GND - Ground wire contact.

RS232 – The traditional name for a series of standards for serial binary single-ended data and control signals connecting a DTE (Data Terminal Equipment) and a DCE (Data Circuit-terminating Equipment). It is commonly used in computer serial ports. The standard defines the electrical characteristics and timing of signals, the meaning of signals, and the physical size and pin-out of connectors. RS232 interfaces are prepared for the connection of peripheral devices (e.g., energy meters, controllers, machines, etc.).

TD - Contact for the transfer data wire of the RS232 socket.

RD - Contact for the read data wire of the RS232 socket.

DTR - Contact for the Data Transmit Ready wire of the RS232 socket.

RS485 – A standard defining the electrical characteristics of drivers and receivers for use in balanced digital multipoint systems. Published by the ANSI Telecommunications Industry Association/Electronic Industries Alliance (TIA/EIA), digital communications networks implementing the EIA-485 standard can be used effectively over long distances and in electrically noisy environments. Multiple receivers may be connected to such a network in a linear, multi-drop configuration. RS485 interfaces are prepared for the connection of peripheral devices (e.g., energy meters, controllers, machines, etc.).

A+ - Contact for the positive wire of the RS485 socket.

B- - Contact for the negative wire of the RS485 socket.

USB – Universal Serial Bus is an industry standard that defines the cables, connectors, and protocols used for connection, communication, and power supply between computers and electronic devices.

M-Bus – A European standard (EN 13757-2 physical and link layer, EN 13757-3 application layer) for the remote reading of gas or electricity meters. The M-Bus interface is made for communication over two wires, making it very cost-effective.

MBUS+ - Contact for the M-Bus positive wire.

MBUS- - Contact for the M-Bus negative wire.

Socket – An endpoint of a bidirectional inter-process communication flow across an Internet Protocol-based computer network, such as the Internet.

Data - Contact for the data wire.

Req – Contact for the request wire.

CL+ – Contact for the current loop positive wire.

CL- – Contact for the current loop negative wire.

Status - Device status indicating LED.

Uoutput – Status of power for the external device indicating LED.

TX/RX – Data transfer/receive indicating LED.

TXD - Data transfer LED indicator.

RXD – Data receiving LED indicator.

Alarm mode – In the alarm status state, the controller initiates an event notification for the user-selected discrete input mode (Alarm mode: unconnected, connected, or both events).

Central computer - A server or computer to which data can be sent.



2. Preface

2.1 Symbols

International electrical symbol list. Some or all symbols can be used on controller marking or in this user manual.

Symbol	Explanation
(€	With the CE marking on a product the manufacturer ensures that the product conforms with the essential requirements of the applicable EC directives.
===	DC (Direct Current)
\triangle	Caution
<i>—</i>	Grounding
	LED indicator
1	Contact number on plug
RoHS	Directive on the restriction of the use of certain hazardous substances in electrical and electronic equipment 2002/95/EC. Commonly referred to as the Restriction of Hazardous Substances Directive or RoHS)
X	Waste Electrical and Electronic Equipment Directive

2.2 Safety instructions

To install and set up the device, special technical knowledge is required. Contact the seller or certified professionals to connect and set up the device!

Before connecting to the power supply, ensure that:

- 1. The controller is not damaged (no cracks, melted, broken, or exposed areas).
- 2. The controller is used with the correct cables of appropriate thickness.
- 3. The controller and antenna are installed indoors.
- 4. The controller is intended for supply from a 100-240VAC (0.25A), 50/60Hz Power Source
- 5. The associated equipment (AE), such as the PC and PSU (LPS), shall comply with the requirements of Standard EN 60950-1.
- 6. The controller is dry.
- 7. Ambient temperature and humidity are within the normal range.
- 8. Other types of devices (e.g., counters, etc.) are connected correctly according to the manufacturer's regulations.
- 9. The end of stranded conductors shall not be consolidated by soft soldering and must be terminated properly.
- 10. The device, PC, and other peripheral devices must be strictly connected through a double-pole breaker (with a current break less than 5A and a space between breaker contacts greater than 3mm). The pole breaker must be part of the building's wiring and located in an accessible place with proper markings.



Don't use:

- The device in open water (in the rain or if water is splashing on the controller or connected devices).
- The device if the enclosure, connected cables, or other connected devices are damaged.

Use the device according to the manufacturer's regulations; otherwise, you may damage the controller or other devices, and in such a case, the manufacturer's warranty may not be valid.

If you suspect that the device is not operating correctly or has visible issues, please contact the manufacturer or your distributor for inspection or maintenance.

2.3 Connecting to device

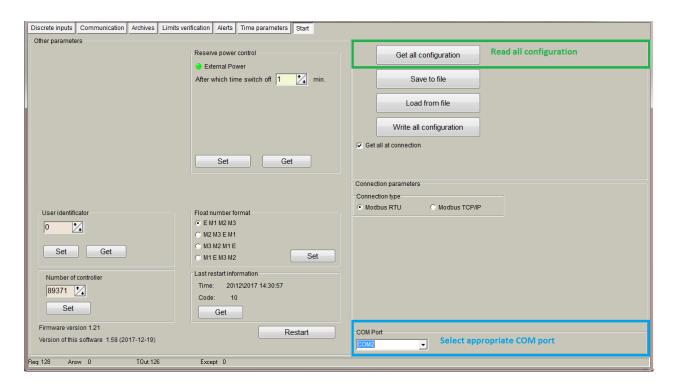
The USB port is used for local configuration of the device. It is also possible to configure the device via Ethernet, a 4G/3G modem, or any of the UARTs if they are used as Modbus slaves. All configuration is done using the Modbus protocol and the device configuration tool software, which can be downloaded from the manufacturer's website.

Configuration tool software

Once the USB driver is installed, run the device configuration tool software. Select the connection type *Modbus RTU* and the appropriate COM port. Press *Get all configuration* to read the entire device configuration. Other functions include:

- Get all configuration button: Reads all configuration from the device.
- Save to file button: Saves all configuration to a file, so it can be loaded back to the device later.
- Load from file button: Loads saved configuration from a file.
- Write all configuration: Writes the loaded configuration to the device.
- Get all at connection checkbox: Reads all configuration when connecting over a TCP/IP connection.
- Connection type Modbus RTU: Connects to the device over USB or serial port.
- Connection type Modbus TCP/IP: Connects to the device over a TCP/IP connection.
- User identification section: User-configured device ID.
- Number of controller section: Device serial number.
- Reserve power control section: This is visible only if the device has a backup battery installed.
 - After which time switch off time: Powers off the device after the configured time if the main power supply is disconnected.
- Float number format: Floating-point data byte order (E exponent, M1, M2, M3 Mantissa).
- Last restart information: Time of the last reset and reset code. The reset code values are:
- 1. No TCP packet over GPRS in the configured time.
- 2. GPRS task stops working.
- 3. Not enough heap memory.
- 4. Firmware update reset.
- 5. Modbus reset.
- 6. Unable to connect to GPRS.
- 7. Watchdog reset.
- 8. Brownout reset.
- 9. Power-up reset.
- All TCP sockets are used (if defined UIP_RESET_ALL_CONN_USED).
- 11. Periodic reset.







3. Program modules

3.1 Archives

The device has several types of archives:

- **Events archive**: All events will be saved here (analog input alarms, discrete input alarms, limits verification). Events are used to generate SMS messages, MQTT event messages, and emails.
- **Diagnostic archive**: This archive contains a list of changes made to the device, such as resets, configuration changes, and connection/disconnection to the GPRS network, among others.
- **User-defined archive**: This is a user-configured archive, allowing the user to add any existing data register to the archive.

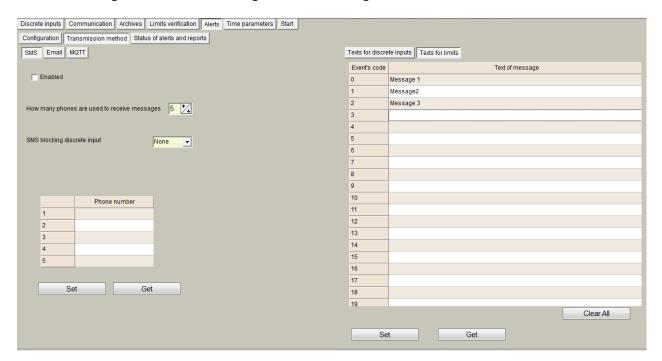
All archives are saved to the internal data flash memory. The maximum archive record count depends on the memory size and available space. If a Micro SD card is present, archives are duplicated to the SD card (a new file is created every day with a date stamp).

3.1.1 Events archive

All events are saved in the events archive. Event sources can include:

- Analog input events
- Discrete input events
- Events generated from the "Limits verification" module

The event archive is used to generate SMS, MQTT messages, and emails. For every event ID, you can configure the event message text. The event message text can be configured in "Alerts -> Transmission method."





Reading event archive over Modbus file system

Event archive can be read using Modbus read file function 20.

Modbus	Modbus ID	Modbus file	Max registers	Records in file	Current record
function		address	in file		count register
20 - Read File	Modbus RTU -	400499	10000	1250	4910
Record	254				
	Modbus TCP -				
	255				

Event archive record structure:

Variable name	Purpose / Value	Type of value
Time	Time of alarm	Long int (32 bits)
Alarm identifier	Every identifier is change +1	Long int (32 bits)
Alarm source	The oldest byte value (alarm source):	Int (16 bits)
	4 - Limits alarm.	
	Youngest byte value:	
	if alarm source 4 then index from limits table	
	(start from 0 to 99)	
Type of deviation	If alarm source 4 then value is limits alarm ID.	Int (16 bits)
Deviation value	If alarm source 4 then Limits value.	Float
		Total 16 bytes

Records are transferred from the newest to the oldest. For example, to read the latest event archive record, the following information is required:

File address : 400 Register address: 0

Register count: 8 (16/2, event archive structure length/2)

To read the 5th oldest record:

File address: 400 + (5/1250) (record number/record count in file)

Register address: 8*(5-1)

Register count: 8 (16/2, event archive structure length/2)

3.1.2 Diagnostic archive

The diagnostic archive is a list of changes made to the device. It is useful for debugging purposes.

Reading diagnostic archive over the Modbus file system

The diagnostic archive can be read using the Modbus read file function 20.

Modbus	Modbus ID	Modbus file	Max registers	Records in file	Current record
function		address	in file		count register
20 - Read File	Modbus RTU -	900999	10000	1250	4911
Record	254				
	Modbus TCP -				
	255				



Diagnostic archive record structure:

Variable name	Purpose / Value	Type of value
Time	Record time.	Long int (32 bits)
	If event type=7 then new set time	
Event type	1 - RESET event	Long int (32 bits)
	2 - Firmware update event	
	3 – Archive counter change event	
	4 – Automatic time correction	
	5 – Time change over MODBUS	
	6 – Change of internal parameters	
	7 – Time correction	
Event value (integer)	If event type:	Long int (32 bits)
	1. Reason of last reset, values:	
	1. No TCP packet over GPRS in configured	
	time	
	2. GPRS task stops working	
	3. Not enough heap memory	
	4. Firmware update reset	
	5. Modbus reset	
	6. Unable connect to GPRS	
	7. External pin reset	
	8. Watchdog reset	
	9. Brownout reset	
	10. Power up reset	
	13. All TCP sockets is used (if defined	
	UIP_RESET_ALL_CONN_USED)	
	14. Periodic reset	
	3 Delete of archive index	
	0 - Alarm archive	
	1 - Diagnostic archive	
	2 - User defined archive	
	4 New time	
	5 New time	
	6 Always 0	
	7 Always 0	
Event value (float)	If event type:	Float (32 bits)
	1 – always 0	
	3 – new set value(mostly 0, if delete all storage)	
	4 and 5– always 0	
	6 – always 0	
	7 – Time correction value (-30s +30s)	
		Total 16 bytes

Records are transferred from newest to oldest. For example, to read the latest event archive record, the following information is required:

File address : 900 Register address: 0

Register count: 8 (16/2, diagnostic archive structure length/2)

To read the 5th oldest record:

File address: 900 + (5/1250) (record number/record count in file)

Register address: 8*(5-1)

Register count: 8 (16/2, diagnostic archive structure length/2)



3.1.3 User-defined archive

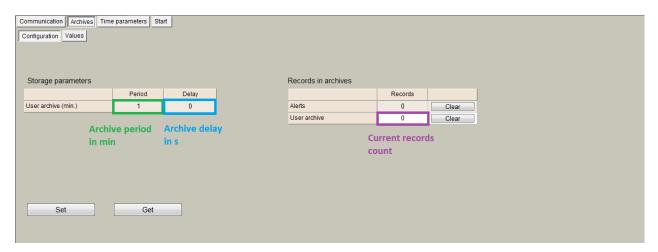
The user can add any device register (value) to the user-defined archive, allowing the periodic archiving of useful values.

The archive period is in minutes and can range from 1 minute to 600 minutes (10 hours). You can configure this in the configuration tool under the "Archives/Configuration" section.

User archive storage period

The archive period is synchronized with real time. If the read period is 1 minute, records will be generated every minute (00:00:00, 00:01:00, 00:02:00, etc.). If the read period is 15 minutes, records will be generated every 15 minutes (00:00:00, 00:15:00, 00:30:00, etc.).

A delay can be configured to delay the archive time in seconds. For example, with a period of 15 minutes and a delay of 30 seconds, archives will be made at 00:00:30, 00:15:30, and so on. The delay is used to delay the archive process if values are being taken from meters, allowing time for the read process to complete.

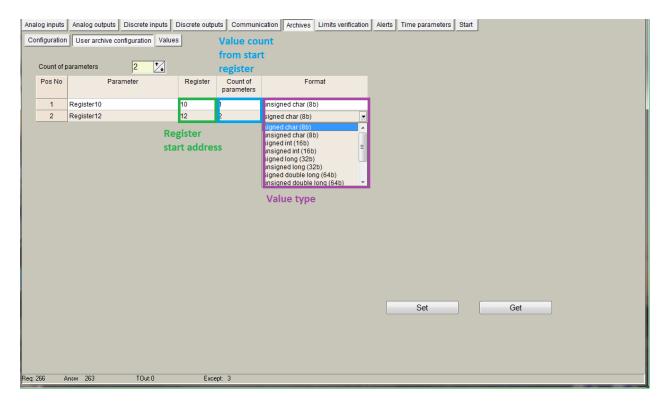


User archive configuration with configuration software

You can add the necessary registers to the archive using the table in "Archives/User Archive Configuration."

- 1. **Count of parameters** The number of configured lines in the table.
- 2. In the **Register** column, configure the start register of the value.
- In the Count of parameters column, configure how many data values will be taken from the start register.
- 4. In the Format column, configure the data value type for the current line. Value types can include:
- Signed char (8 bit)
- Unsigned char (8 bit)
- Signed int (16 bit)
- Unsigned int (16 bit)
- Signed long (32 bit)
- Unsigned long (32 bit)
- Signed double long (64 bit)
- Unsigned double long (64 bit)
- Float (32 bit)
- Double float (64 bit)
- Siemens float (32 bit), special siemens data format
- String
- New line: Adds a new line with the same timestamp. This is used to add a new record with the same time in the CSV file.
- Unix time





If FTP or MQTT clients are used, the archive is configured automatically using the "Communication/Data Transfer/Common Parameters" data table.

Reading user archive over Modbus file system

User defined archive can be read using Modbus read file function 20.

Modbus	Modbus ID	Modbus file	Max registers	Records in file	Current record
function		address	in file		count register
20 - Read File	Modbus RTU -	800 899	Depends on	Depends on	4912
Record	254		structure	structure length	
	Modbus TCP -		length		
	255				

Diagnostic archive record structure:

Variable name	Purpose / Value	Type of value
Time	Record time.	Long int (32 bits)
Register values	Values of configured registers. Register amount can be set in 4929 register or in configuration tool "Archives/User archive configuration" How configure registers check	Long int (32 bits)
		Total 4+2xregister count bytes

Records are transferred from newest to oldest. For example, to read the latest user archive record (with 2 registers), the following information is required:

User archive structure length = 4+2 registers*2 = 8 bytes = 4 registers

Records in file = 10000/4 registers = 2500

File address: 800 Register address: 0

Register count: 4 (8 / 2, where 8 is the user archive structure length and 2 is the number of bytes per register)



To read the 5th oldest record:

File address: 800 + (5/2500) (record number/record count in file)

Register address: 4*(5-1)

Register count: 4 (8 / 2, where 8 is the user archive structure length and 2 is the number of bytes per register)

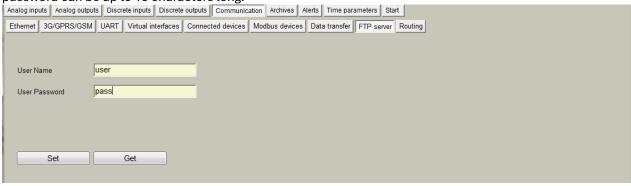
3.2 TCP modules

3.2.1 FTP server

The FTP server is used to access internal micro SD card data. You can connect to it using any FTP client program, such as "FileZilla," "Total Commander," or any web browser. The FTP server runs on the standard port 21.

Connection to FTP server

Before connecting, you need to know your device's IP address and FTP username/password. The FTP server username and password can be configured in the "Communication/FTP Server" tab. The username and password can be up to 19 characters long.

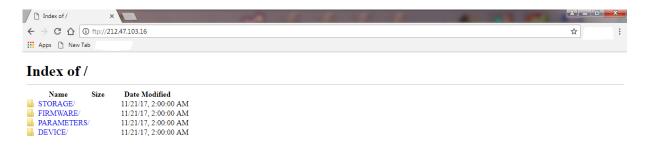


Example:

Let's try to connect to the device at IP 212.47.103.16 using Google Chrome. Enter *ftp://212.47.103.16* in the browser address bar. You will be prompted to enter a username and password; provide them and log in.

The browser will load a directory list of the SD card. The main directories in the device are:

- Storage Contains all archives (folders include "Alarms," "Diagnostic," "User Defined").
- **Firmware** Reserved for future use (firmware update folder).
- **Parameters** Contains device parameters (in some firmware versions, it may store CSV file headers, dimensions, etc.).
- **Device** Contains the device description file.





3.2.2 FTP client

The FTP client is used to send user archive files to an FTP server. Files have a .csv extension and are generated from saved user archives.

Csv file creator

The device creates a CSV report file from user-defined archive values. Every record in the file has its timestamp (value record time). It can include a "Header" for each value, and a dimension for each value. All data in the file is separated by a ";" symbol, and each record is placed on a new line. A standard file content looks like this:

```
Time;<Value Header 1>;<Value Header 2>;...<Value Header N>;
<Record 1 Date/Time>;<Value 1 data>;<Value 1 dimension>;<Value 2 data>;<Value 2
dimension>;...<Value N data>;<Value N dimension>;
<Record 2 Date/Time>;<Value 1 data>;<Value 1 dimension>;<Value 2 data>;<Value 2
dimension>;...<Value N data>;<Value N dimension>;
...
<Record N Date/Time>;<Value 1 data>;<Value 1 dimension>;<Value 2 data>;<Value 2
dimension>;...<Value N data>;<Value N dimension>;
```

- <Value Header> Configured header from the "Communication/Data Transfer/Common Parameters" tab.
- **<Value data>** Configured parameter value taken from the user archive.
- **<Value dimension>** Configured dimension from the "Communication/Data Transfer/Common Parameters" tab.
- <Record Date/Time> Stored archive record time.

CSV file creator table

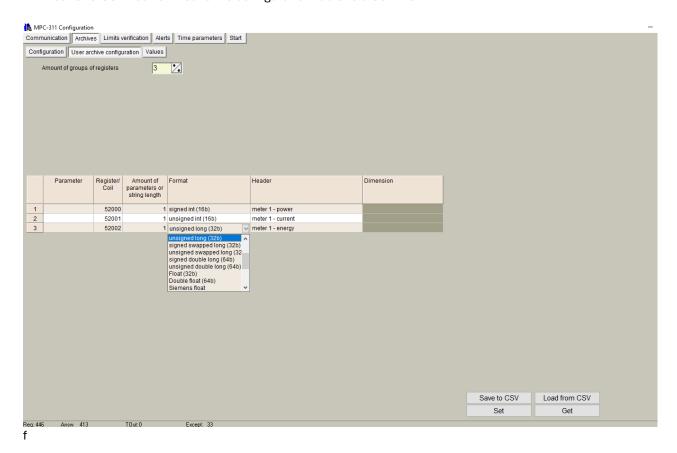
The device creates a CSV report file from user-defined archive values and data configured in the "Communication/Data Transfer/Common Parameters" tab or in "Archives/User Archive Configuration" (from version 1.58).

- "Amount of groups of register" number field Number of lines in the table.
- "Set user archive" checkbox Always check this; it automatically configures the user-defined archive.
- "Register/Coil" column Value internal start register. You can configure any internal value register from 0 to 65535 (Function 3 read holding registers) or from 100000 to 165535 (Function 4 read input registers).
- "Amount of parameters or string length" column The number of values from the start register. It can range from 1 to 50. This can be used to configure up to 50 values from the start register in one line, but note that the same header and dimension will apply to all values.
- "Format" column Value format. In Modbus protocol, you need to know the value format before reading it; otherwise, you will read hexadecimal values that are difficult to interpret. In some firmware versions, not all formats are supported. List of data formats:
 - Signed char (8 bits)
 - Unsigned char (8 bits)
 - Signed integer (16 bits)
 - Unsigned integer (16 bits)
 - O Signed long (32 bits)
 - Unsigned long (32 bits)
 - Float (32 bits)
 - Double float (64 bits)
 - O Siemens float (32 bit), special siemens data format
 - String
 - O New line Add a new line with the same timestamp. Used to add a new record with the same time in



the CSV file

- Unix time
- "Header" column Value header in the CSV file. If more than one value is configured, the same header will be used for all values.
- "Dimension" column Value dimension in the CSV file. If more than one value is configured, the same dimension will be used for all values.
- "Set" button Write the configuration to the device.
- "Get" button Read the configuration from the device.
- "Load from CSV" button Load a saved configuration table from a CSV file.
- "Save to CSV" button Save the configuration table to a CSV file.



Example:

With this configuration received file will be like this:

Time;Value INT16;;Value INT32;;Value FLOAT;; 2017.11.22 12:00:00;123;m3;123456;kWh;1.0000;m3/h; 2017.11.22 13:00:00;124;m3;123459;kWh;1.0000;m3/h; 2017.11.22 14:00:00;125;m3;123468;kWh;1.0000;m3/h; 2017.11.22 15:00:00;128;m3;123475;kWh;1.0000;m3/h;

FTP client configuration

A CSV file can be sent to up to 4 FTP servers. Only the FTP protocol is supported using passive mode, user/password authentication, and the CSV file format.

All configuration is done in the "Communication/Data Transfer/FTP" tab. Before configuring, you need to have a working FTP server and the following information: its IP address or URL, and the connection username and password. The sections in this tab include:

• "File Transfer Configuration" section:



- "Enabled" checkbox: Enables the appropriate FTP server.
- o **"FTP port"**: The appropriate FTP server's TCP port.
- "Transfer period (min)": File send period. The value is in minutes and can range from 1 minute to 1440 minutes (24 hours).
- "Repeat transfer if failure (min)": Retries sending the file after the configured time if the file transfer fails. The value is in minutes and can range from 1 minute to 1440 minutes (24 hours). The recommended value is half the transfer period.
- "Max number of last records to be sent": The maximum number of last records to include in the CSV file. Only new records will be included. If 25 new records are available and the maximum is configured to 20, the file will only contain the 20 newest records, and the last 5 will be lost. If there are 5 new records and the maximum is set to 20, the file will contain 5 new records. Values can range from 1 to 200.
- "Transmission channel": The device can have 2 transfer channels: Ethernet and GPRS. Select which to use for the appropriate FTP server.

• "FTP server address" section:

 "URL and directory" column: The IP or URL address of the FTP server (up to 127 characters). It can be an IP address like "127.0.0.1" or a URL like "www.myftp.com". Directory listings can also be used, e.g., "www.myftp.com/MyFiles/".

• "Usernames" section:

"User name" column: The username for the appropriate FTP server.

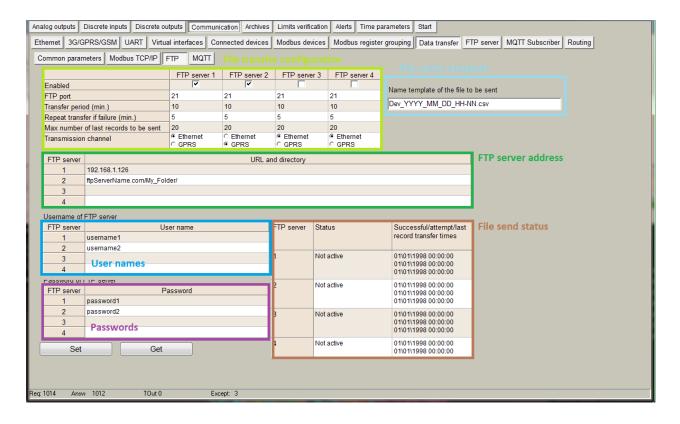
• "Passwords" section:

"Password" column: The password for the appropriate FTP server.

• "File Send Status" section:

- "Status" column: The current status of the FTP client. After the file is sent to the server, the status
 changes to "File transmitted". There are several other statuses for process checks: "Connecting to
 server", "Sending user", "Sending password", "Sending data file", and others.
- "Successful/Attempt/Last record transfer times" column: Shows the times of some operations. "Successful" time is the time of the last successfully completed file send to the FTP server. "Attempt" time is the time of the last file send attempt (whether successful or not). "Last record transfer" time is the time the last record was sent.
- "File Name Template" section: The file name can be up to 127 characters long, including the ".csv" extension. The file name can include fixed fields that will be replaced with the date and time. Fixed fields include:
 - O YYYY Year
 - O MM Month
 - O DD Day
 - o HH Hour
 - O NN Minute
 - O For example, if the file name template is "Dev_YYYY_MM_DD__HH-NN.csv" and the date is 2017.03.25 at 14:25, the file name will be "Dev_2017_03_25__14-25.csv".
- "Set" button: Writes the configuration to the device.
- "Get" button: Reads the configuration from the device.







Example:

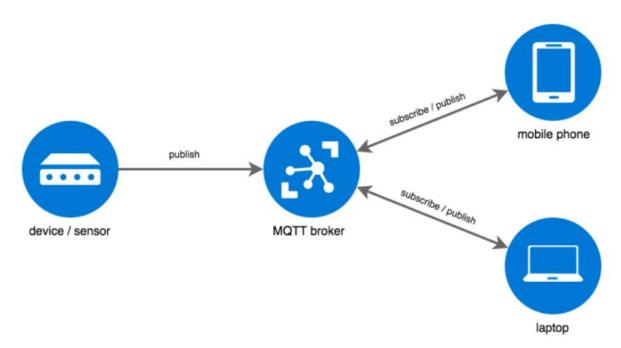
In the picture above, two FTP servers are configured:

- The first will be accessed through an Ethernet connection. Its address is "192.168.1.126", with the username "username1" and password "password1". Files will be sent every 10 minutes, and the process will repeat every 5 minutes if the sending was unsuccessful.
- The second will be accessed through a GPRS connection. Its address is "ftpServerName.com", and the directory where the files will be stored is "My_Folder", with the username "username1" and password "password1". Files will be sent every 10 minutes, and the process will repeat every 5 minutes if the sending was unsuccessful.

3.3 MQTT client

MQTT stands for MQ Telemetry Transport. It is a publish/subscribe, extremely simple, and lightweight messaging protocol designed for constrained devices and low-bandwidth, high-latency, or unreliable networks. The design principles are to minimize network bandwidth and device resource requirements while attempting to ensure reliability and some degree of delivery assurance. These principles make the protocol ideal for the emerging "machine-to-machine" (M2M) or "Internet of Things" (IoT) world of connected devices, as well as for mobile applications where bandwidth and battery power are at a premium.

With MQTT, devices (clients) connect to a broker (server) to publish their status to specific topics. The broker then ensures that all other clients interested in this status topic receive the status.



Our device can send event messages or JSON-type data files via MQTT. Data files can be created from real-time values or archived values, depending on the configuration. Different topics are used for event messages and data files.

3.3.1 MQTT client configuration

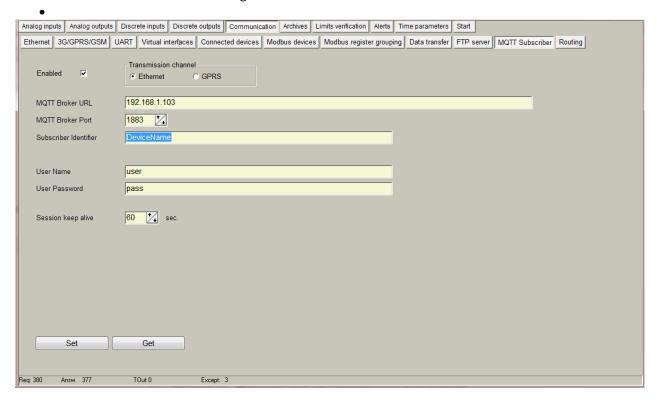
MQTT client configuration is done in the "Communication/MQTT Subscriber" tab. Before configuring, you need to have a working MQTT broker and some information, such as its IP address or URL, port, username, and password.

- "Enabled" checkbox Enables the MQTT client on the device.
- "Transmission channel" The device can have 2 transfer channels: Ethernet or GPRS. Select which



one to use for the connection to the MQTT broker.

- "MQTT Broker URL" The IP or URL address of the MQTT broker (up to 63 characters).
- "MQTT Broker Port" The TCP port of the MQTT broker. The standard MQTT port is 1883, but other ports can also be used.
- "Subscriber Identifier" The client identifier, which is a unique identifier for each MQTT client connecting to an MQTT broker. As the term suggests, this identifier should be unique per broker. The broker uses it to identify the client and its current state.
- "User Name" The client's username.
- "User Password" The client's password.
- "Session keep alive" Sends a keep-alive packet every specified number of seconds.
- "Set" button Writes the configuration to the device.
- "Get" button Reads the configuration from the device.



The device connects using the configured parameters and remains connected until it disconnects for any reason. After disconnection, a new connection is automatically established. While the device is connected to the MQTT broker, it can send event messages or data report files.

3.3.2 Event messages configuration

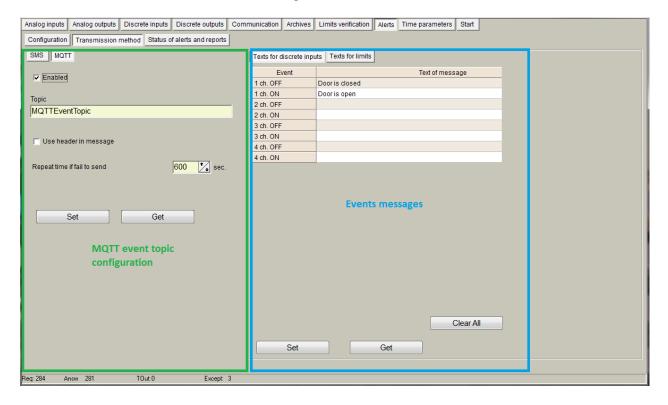
Event message sending to the MQTT broker is configured in the "Alerts/Transmission Method/MQTT" tab. Before sending event messages, the message text must be configured:

- "Events Messages" section:
 - o **"Text for discrete inputs"** Each discrete input has two states: ON and OFF. You can configure an individual message for each state.
 - "Texts for limits" You can configure up to 100 messages for the limits verification module. Each index can have its own message.
 - "Set" button Writes the configuration to the device.
 - "Get" button Reads the configuration from the device.
 - "Clear" button Clears all message texts.
- "MQTT Event Topic Configuration" section:
 - o "Enabled" checkbox Enables event message sending to the MQTT broker.
 - "Topic" The publish topic for event messages. The device sends event messages using this



topic.

- "Use header in message" checkbox If checked, a header is added to every message. This is
 useful if you want to group messages by device with the same topic. In the header, you can write
 the device name, identification number, address, or other relevant details. Headers can be
 configured in the "Start" tab, "Other Parameters" section.
- **"Repeat time if fail to send"** If event message delivery fails, the device will attempt to resend the message after the configured number of seconds.
- o **"Set" button** Writes the configuration to the device.
- o "Get" button Reads the configuration from the device.



3.3.3 Report data file configuration

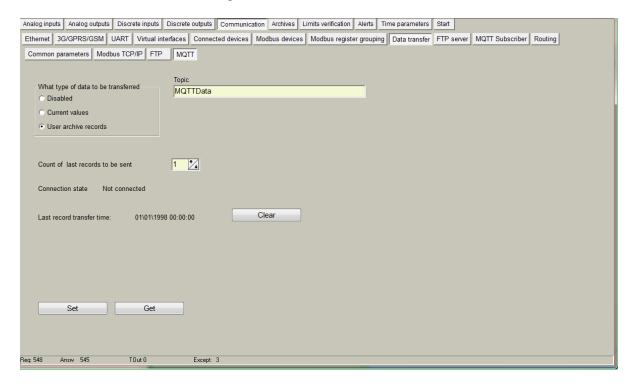
Data report files can be created from real-time values or archived values. The value configuration needed to send data is the same as the FTP client and is configured in the "Communication/Data Transfer/Common Parameters" tab. The only difference is that the FTP client sends data in CSV format, while the MQTT client sends data in JSON format. Both the FTP client and MQTT client use the same data value configuration table.

Configuration:

- "What type of data to be transferred" section:
 - o "Disabled" Disables data transfer to the MQTT broker.
 - "Current values" Sends data created from current values. Files are sent every configured period, ranging from 1 second to 86400 seconds (24 hours).
 - "User archive records" Sends data created from archived values. In this mode, you need to configure how many records to send in one file. Files will be created and sent whenever a new archive record appears.
- "Topic" The MQTT topic for JSON file transfer.
- "Count of last records to be sent" Specifies how many of the last records to send in case of connection problems. This option is available if the transfer type is "User archive records".
- "Current values transmission period" Specifies the transfer period for current values (in seconds). This option is available if the transfer type is "Current values".
- "Connection state" Displays the current connection state. This option is available if the transfer type is "User archive records".
- "Last record transfer time" Displays the time of the last sent record. This option is available if the transfer type is "User archive records".



- "Clear" button Resets the time of the last sent record. This option is available if the transfer type is "User archive records".
- "Set" button Writes the configuration to the device.
- "Get" button Reads the configuration from the device.

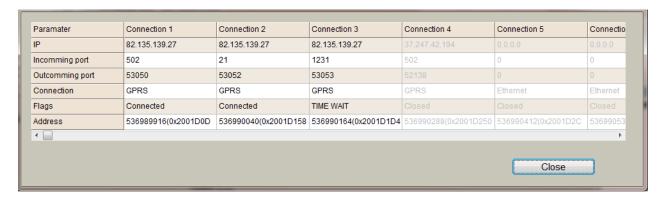


3.4 TCP/IP connection table

The internal TCP/IP stack can accept up to 40 connections simultaneously, including both GPRS and Ethernet channels. It is useful for debugging purposes to check current connections, opened ports, and other relevant details.

Open the TCP/IP connection table by pressing **CTRL+F1**. A new window, "Stack Information," will open. The table consists of 40 connection columns and connection parameters:

- "IP" Remote IP address.
- "Incoming port" Local TCP port.
- "Outgoing port" Remote TCP port.
- "Connection" Network channel (GPRS or Ethernet).
- "Flags" Connection state (Closed, Connecting, Connected, Time Wait).
- "Address" Internal address where the connection structure is stored.





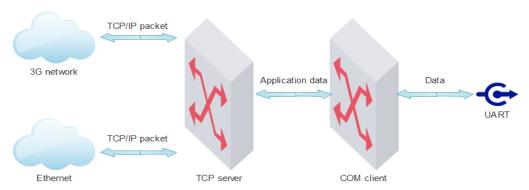
Example

In the picture above, 3 connections are established:

- **1st connection:** Remote host 82.135.139.27 connected to port 502 (Modbus TCP/IP connection). The connection is established through the 4G/3G/GPRS channel.
- **2nd connection:** Remote host 82.135.139.27 connected to port 21 (FTP). The connection is established through the 4G/3G/GPRS channel.
- **3rd connection:** Remote host 82.135.139.27 connected to port 1231. The connection is established through the 4G/3G/GPRS channel and is waiting to close (TIME WAIT).

3.5 Routing TCP/IP - serial (request/answer)

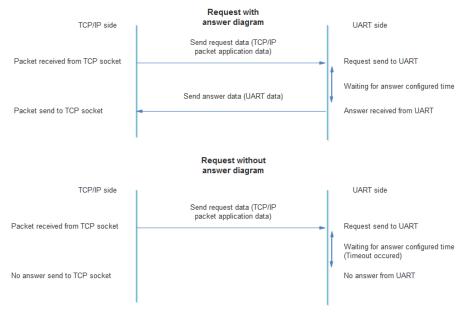
The TCP server routes application data (requests) from the TCP network to the serial port and returns the serial data (answers) to the TCP network. The TCP server works through a virtual service—COM client—so other services can access the UART as well. The TCP server resends application data to the UART and back without modifying the data.



In the diagram below, you can see how packets are transmitted from TCP/IP sockets to UARTs. After the TCP socket is opened, all application data through this socket is sent to the UART. The process works as follows:

- 1. TCP socket is opened.
- 2. Waiting for a TCP/IP packet.
- 3. TCP/IP packet is received; its application data is sent to the COM client and then to the UART.
- 4. Waiting for an answer for the configured time (COM client timeout).
- 5. If an answer is received, the data is sent back to the TCP socket.
- 6. Waiting for the next request...

The TCP server uses a virtual COM client to connect to the UART, so it waits for the configured timeout. If no packets are received on the UART during this time, nothing is sent to the TCP socket.





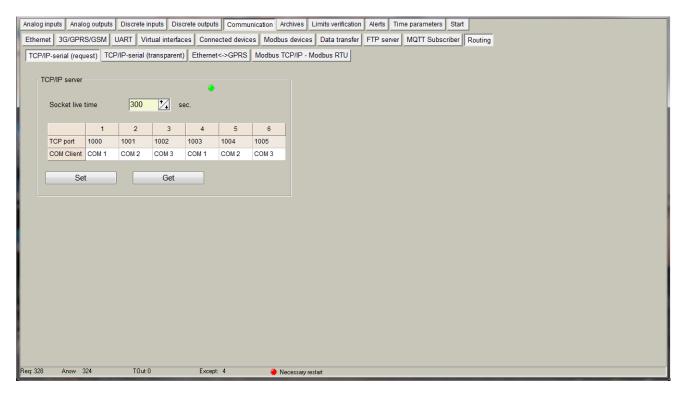


If answer data is received after timeout, it will be lost.

TCP server configuration

TCP server configuration is done in the "Communication/Routing/TCP/IP-Serial (Request)" tab. The device can open up to 6 different TCP ports for data transfer to the associated virtual COM client (refer to the COM client section for details on how it is connected to the physical UART).

- "Socket live time" Socket timeout in seconds (60-65535 seconds). If no data is transferred within the configured time, the device will automatically close the socket.
- "TCP port" Internal socket TCP port (1-65535). The device waits for a connection to the configured ports and opens a data transfer channel with the appropriate virtual COM client.
- "COM Client" The virtual COM client associated with the corresponding TCP port (COM1 COM3).
- "Set" button Writes the configuration to the device.
- "Get" button Reads the configuration from the device.

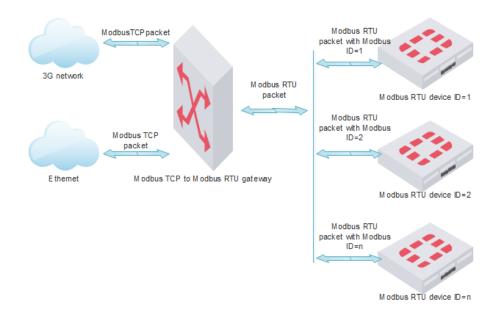


3.6 Gateway Modbus TCP<->Modbus RTU

The Modbus TCP <-> Modbus RTU gateway is used to directly access a Modbus RTU device connected to our device using the Modbus TCP protocol. When the route function is used, the received Modbus TCP packet is converted to a Modbus RTU packet and sent to the appropriate Serial Modbus client. On the TCP network side, the device works as a Modbus TCP server, while on the serial side, it acts as a Modbus RTU master.

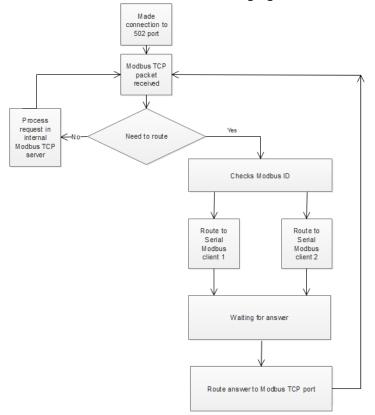
Standard network diagram:





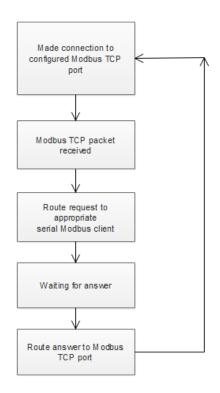
There are two routing modes:

• Route by Modbus Device ID: The standard Modbus TCP port 502 is used for TCP connections, and packets are routed based on the Modbus ID. The working algorithm is as follows:



• Route by TCP port: A configured TCP port is used for TCP connections, and all Modbus TCP packets are routed to the appropriate serial Modbus client. The working algorithm is as follows:





Supported Modbus functions for routing:

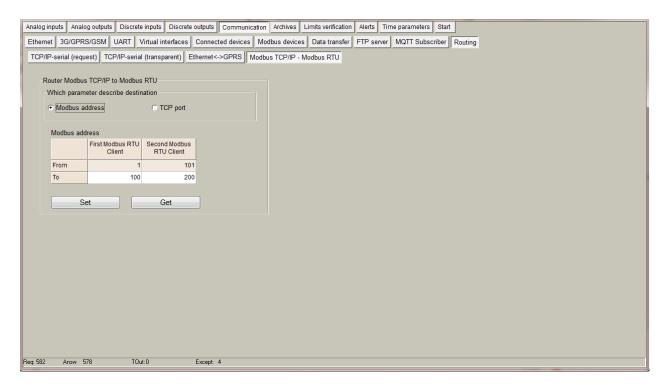
- 1 Read Coils
- 2 Read Discrete Inputs
- 3 Read Holding Registers
- 4 Read Input Registers
- 5 Write Single Coil
- 6 Write Single Register
- 16 Write Multiple Registers
- 20 Read File Record
- 21 Write File Record

Gateway Modbus TCP<->Modbus RTU configuration

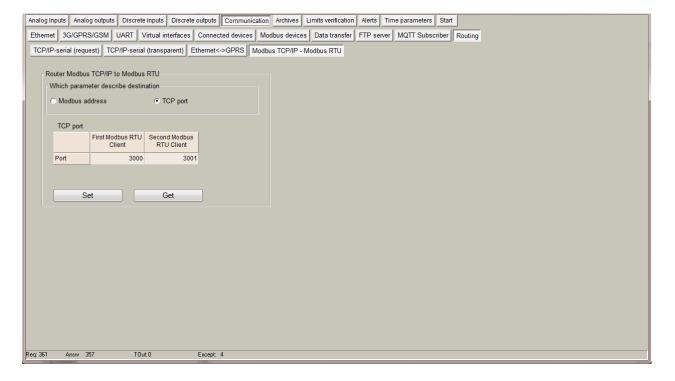
The Modbus TCP <-> Modbus RTU gateway configuration is done in the "Communication/Routing/Modbus TCP/IP <-> Modbus RTU" tab. All serial data transmission goes through the Modbus RTU clients (refer to the Modbus RTU client section to understand how it is connected to the physical UART).

- Route by Modbus Device ID: Select the "Modbus Address" option in the "Which parameter describes the destination" section.
 - Modbus Address table: For each Modbus RTU client, you can define a Modbus ID list (From <-> To). All Modbus packets with a Modbus ID from this list will be routed to the appropriate Modbus RTU client. For example, packets with Modbus IDs from 1 to 100 will be routed to the first Modbus RTU client, while packets with Modbus IDs from 101 to 200 will be routed to the second Modbus RTU client. All other packets will be processed by the internal Modbus server.
 - o **Set button**: Writes the configuration to the device.
 - o **Get button**: Reads the configuration from the device.





- Route by TCP port: Select the "TCP Port" option in the "Which parameter describes the destination" section.
 - TCP Port table: For each Modbus RTU client, you can define an individual TCP port. All Modbus packets sent to these TCP ports will be routed to the appropriate Modbus RTU client. For example, packets sent to TCP port 3000 will be routed to the first Modbus RTU client, and packets sent to TCP port 3001 will be routed to the second Modbus RTU client.
 - O Set button: Writes the configuration to the device.
 - O Get button: Reads the configuration from the device.





4. Hardware

4.1 microSD

If the ordered device supports a microSD card slot, the device memory can be extended using a microSD card. The microSD card is used to store archives and generate report files for FTP and MQTT clients. The content of the microSD card can be accessed through the internal FTP server.

Installing a microSD Card

- 1. Remove the upper cover of the device to access the microSD card slot.
- 2. Push the microSD slot cover to the right to open it.
- 3. Insert the microSD card into the slot.
- 4. Push the microSD slot cover to the left to close it.

4.2 Time settings

The device has an integrated battery-backed real-time clock (RTC) with a calendar. The RTC works in UTC time, and the user can configure it to return local time based on their location (selecting the time zone and summer/winter time usage).

A time zone is a region of the globe that observes a uniform standard time for legal, commercial, and social purposes. Time zones tend to follow the boundaries of countries and their subdivisions because it is convenient for areas in close commercial or other communication to keep the same time. Most time zones on land are offset from Coordinated Universal Time (UTC) by whole numbers of hours (UTC-12 to UTC+14), but a few zones are offset by 30 or 45 minutes (e.g., Newfoundland Standard Time is UTC-03:30, Nepal Standard Time is UTC+05:45, and Indian Standard Time is UTC+05:30). For more information, check Wikipedia.

Setting Time with Configuration Tool

Time settings can be changed in the "Time Parameters" tab.

4.3 Ethernet configuration

The Ethernet interface is used to connect the device to Local Area Networks (LANs) and to remotely access the device. The device supports both 10 Mbps and 100 Mbps networks. The Ethernet interface is used for:

- Data transfer
- Event transfer
- Clock time synchronization
- Device configuration
- Firmware upgrade



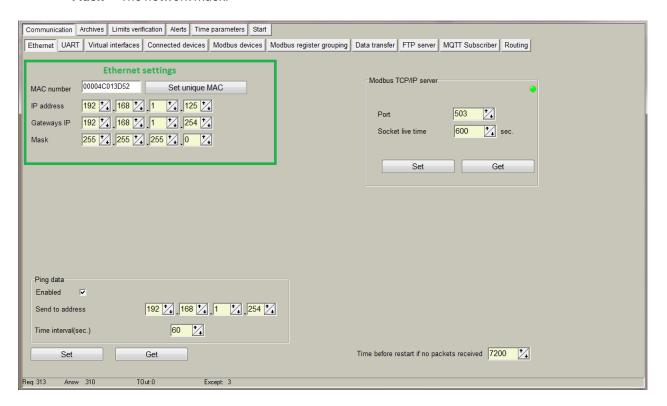
Supported Services:

- Modbus TCP/IP server
- Modbus TCP/IP client
- FTP client
- FTP server
- MQTT client
- DNS client
- SNTP
- ICMP
- Request/Answer to UART channel
- Transparent to UART channel
- Router to GPRS/4G/3G network

Ethernet configuration

Ethernet interface configuration is done in the "Communication/Ethernet" tab. The device does not support DHCP, so before installation, you need to set its network settings manually:

- "MAC number" The device's individual MAC address.
- "IP address" The device's IP address.
- "Gateway IP" The gateway IP address.
- "Mask" The network mask.



Default settings

Parameter name	Default value
IP address	192.168.1.125
Gateway IP	192.168.1.254
Mask	255.255.255.0



4.4 4G/3G/GPRS configuration

The 4G/3G/GPRS interface is used for:

- Data transfer
- Event transfer
- Clock time synchronization
- Device configuration
- Firmware upgrade
- Etc.

Supported Services:

- Modbus TCP/IP server
- Modbus TCP/IP client
- FTP client
- FTP server
- MQTT client
- DNS client
- SNTP
- ICMP
- Request/Answer to UART channel
- Transparent to UART channel
- Router to Ethernet network

Antenna Connection and SIM Card

Disconnect the power and connect the GSM SMA male-type antenna to the antenna connector. Then, insert a standard SIM card into the SIM card socket.



LED indicators

Name	Label and type	Color	Function
Status	H13, one color	Red	Always On - Searching Network/Call Connect
			200ms ON, 200ms OFF - Connected to
			4G/3G/GPRS network
			800ms ON, 800ms OFF - Registered network
			Off - Power off / Sleep
TX	H9, two color	Red	Blinks - Data is sending to Modem
RX	H9, two color	Green	Blinks - Data is receiving from Modem

4G/3G/GPRS configuration

All configuration is done in the "Communication/4G/3G/GPRS/GSM" tab. Before configuring, you need to remove the PIN code check from your SIM card and have information such as the APN address, and if applicable, the username and password.

• Connection Mode Section:

- o "Enabled" checkbox Enables or disables modem use.
- GPRS-GSM Mode:
 - "4G/3G/GPRS" Connects only in GPRS data mode.
 - "GSM" Connects only in GSM mode (GSM data calls).
 - "4G/3G/GPRS-GSM" Mixed mode, where the device first tries to connect to GPRS. If the connection fails, it stays in GSM mode and after a timeout, tries to connect to GPRS again.

Signal Level Measurement:

- "After reset" Measures the signal level once after modem restart.
- "Periodically" Measures the signal level every 2 seconds. This works only in GSM mode.
- "Signal level" The measured signal level. 51 dBm is the best signal, and 113 dBm is the worst signal.
- "Set" button Writes the configuration to the device.
- o "Get" button Reads the configuration from the device.

Modem Reset Options Section:

- "Number of connection failures before restart" Specifies how many times to attempt connecting to GPRS before restarting the modem.
- **"Time before restart if no packets received"** Specifies the time before restarting the modem if no IP packets are received. The time is configured in seconds (600–36000 seconds).

Connection Settings Section:

- "APN" The Access Point Name (APN) is the name of a gateway between a GSM, GPRS, 4G/3G, or 4G mobile network and another computer network, frequently the public Internet. A device making a data connection must be configured with an APN to present to the carrier.
- o "GPRS login enabled" Enables the use of login preferences.
- "User name" The network username.
- "Password" The network password.

Connection Status Section:

- o **"Status"** The current connection status. Available values:
 - "Assigned IP" The assigned network IP address.
 - "Connecting to GPRS time" The time of the last connection to the GPRS network.
 - "Disconnecting from GPRS time" The time of the last disconnection from the GPRS network.
- "Connections" table Lists the current TCP/IP connections.

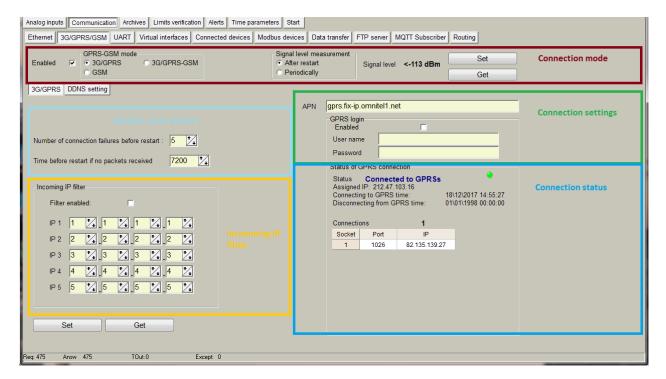
Incoming IP Filter Section:

If the IP filter is enabled, the device only accepts connections from IP addresses listed in the table.

- o "Filter enabled" Enables/disables the incoming IP filter.
- o **IP1 IP5** The list of incoming IP addresses.
- "Set" button Writes the configuration to the device.



• "Get" button – Reads the configuration from the device.



Default settings

Parameter name	Default value
4G/3G/GPRS enabled	Enabled
APN	"EnterAPN"
Login enabled	Disabled
User	""
Password	""
Incoming IP filter enabled	Disabled
Incoming IPs	0.0.0.0
Number of connection failures before restart	5
Time before restart if no packets received	7200

4.5 Serial ports

Three serial bus connections are available for the connection of RS485, RS232 or MBUS meters, Modbus devices and other devices.

Port number	Available options	Description		
UART 1	RS232 or RS485	Can be used as:		
		Modbus slave		
		 Modbus master 		
		 Mbus meter reading (with RS232/RS485 <-> MBUS converter) 		
		Request/Answer channel		
		Transparent channel		
UART 2	MBUS up to 20 devices	Can be used as:		
		MBUS meter reading		
		Request/Answer channel		
		Transparent channel		



UART characteristics:

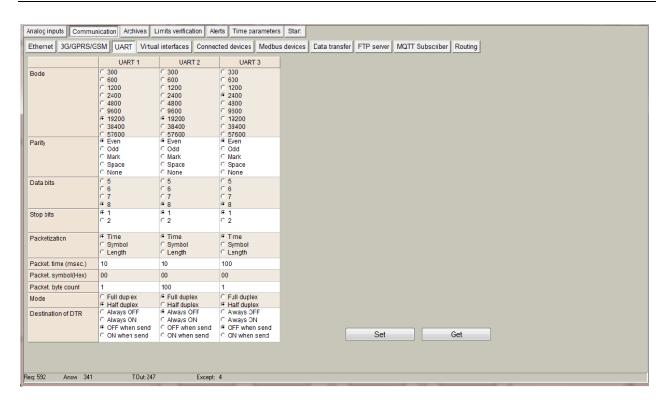
Port number	Supported baud rates	Supported parity	Supported data bits	Supported stop bits
UART 1	300 - 57600	Even, Odd, Mark, Space, None	5,6,7,8	1,2
UART 2	300 - 57600	Even, Odd, Mark, Space, None	5,6,7,8	1,2

UART settings

The UART interface configuration is done in the "Communication/UART" tab.

- "Baud" The appropriate UART baud rate.
- "Parity" The appropriate UART parity.
- "Data bits" The appropriate UART data bits.
- "Stop bits" The appropriate UART stop bits.
- "Packetization" Data collection through the serial interface based on the following principles:
 - "Time" Captures the accepted packet if the timeout after the last received byte is greater than the configured "Packet time (msec)". Time is in milliseconds.
 - "Symbol" Captures the accepted packet if the last received byte equals the configured "Packet symbol (Hex)".
 - "Length" Captures the accepted packet if the received byte count equals the configured "Packet byte count".
- "Packet time (msec)" Packetization timeout in milliseconds. Used when time-based packetization is selected.
- "Packet symbol (Hex)" Packetization end symbol. Used when symbol-based packetization is selected.
- "Packet byte count" The number of bytes in the packet. Used when length-based packetization is selected.
- "Mode" Types of duplex communication systems:
 - "Full duplex" In a full-duplex system, both parties can communicate with each other simultaneously.
 - o **"Half duplex"** In a half-duplex system, each party can communicate with the other, but not simultaneously; communication occurs in one direction at a time.
- "Destination of DTR" The purpose of the extra UART signal DTR. For RS485, always set this signal to "OFF when sending":
 - o "Always OFF" DTR signal is always in the OFF state.
 - o "Always ON" DTR signal is always in the ON state.
 - o **"OFF when send"** DTR signal is set to OFF when data is being sent; otherwise, DTR remains in the ON state.
 - o **"ON when send"** DTR signal is set to ON when data is being sent; otherwise, DTR remains in the OFF state.
- "Set" button Writes the configuration to the device.
- "Get" button Reads the configuration from the device.





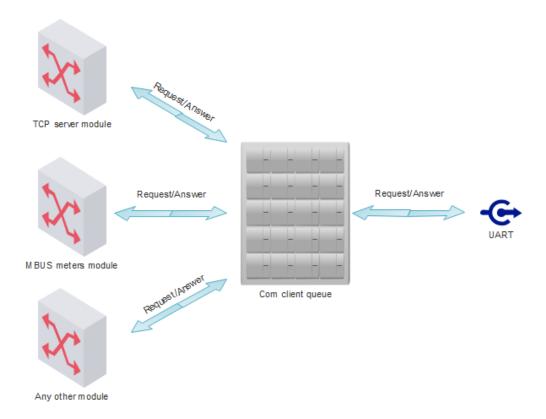


5. Virtual interfaces

5.1 Virtual COM clients

A COM client is a virtual interface between program modules and physical UARTs. The COM client allows more than one module to access the UART simultaneously, send data, and receive a response. COM clients are used with the following modules:

- TCP server
- MBUS meters read module
- Heat meters read module
- · Electricity meters read module
- Other modules

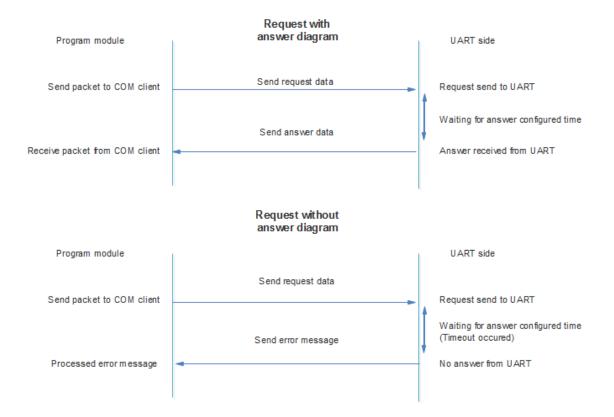


The COM client places requests in a queue and sends them to the UART when it is free. After the request is sent, the COM client waits for a response for the configured time and then returns it to the source module. If no response is received, the COM client informs the source module of the error (No data received).



If the response is received after the COM client's timeout, the data is lost.



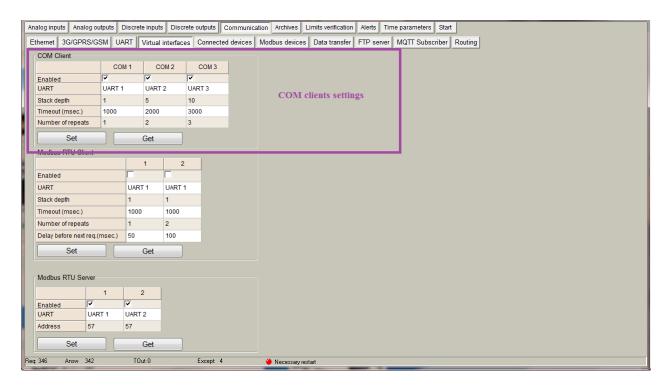


Virtual COM clients configuration

Virtual COM clients configuration is done in the "Communication/Virtual Interfaces" tab. The device can have up to 3 COM clients associated with different physical UARTs.

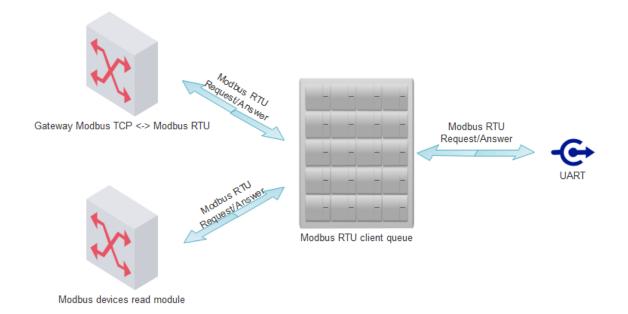
- "Enabled" checkbox Enables/disables the appropriate COM client.
- "UART" The physical UART associated with the appropriate COM client (UART1, UART2, UART3). The same UART cannot be used in other virtual interfaces (e.g., another COM client, Modbus RTU client, or Modbus RTU server). In the example below, we see a bad configuration where UART1 and UART2 are used in both COM clients and Modbus RTU servers. If COM clients are used, Modbus RTU servers must be disabled.
- "Stack depth" The COM client queue length (1-10). This parameter determines how many packets can be processed at the same time.
- "Timeout (msec)" The wait time for a response from the UART (in milliseconds, 1-30000).
- "Number of repeats" Determines how many times the request will be sent if no response is received.
- "Set" button Writes the configuration to the device.
- "Get" button Reads the configuration from the device.





5.2 Modbus RTU clients

A Modbus RTU client is a virtual interface used to associate Modbus RTU devices connected to a physical UART with internal Modbus modules. It allows more than one module to access the UART simultaneously to send Modbus requests and receive responses.

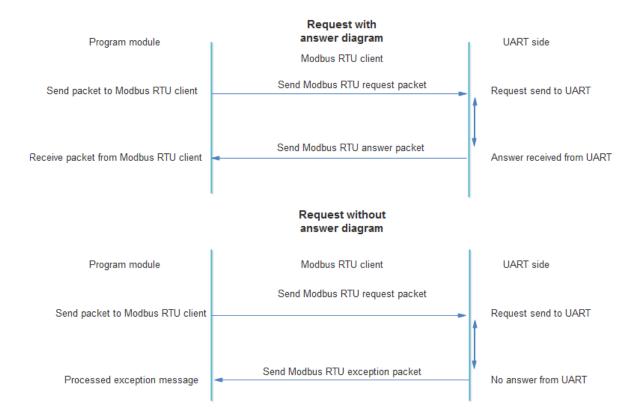


Modbus RTU clients are used with the following modules:

- Gateway Modbus TCP <-> Modbus RTU
- Modbus devices read module

The Modbus RTU client places requests in a queue and sends them to the UART when it is free. After the request is sent, the Modbus RTU client waits for a response for the configured time and then returns it to the source module. If no response is received, the Modbus RTU client returns an exception to the source module.







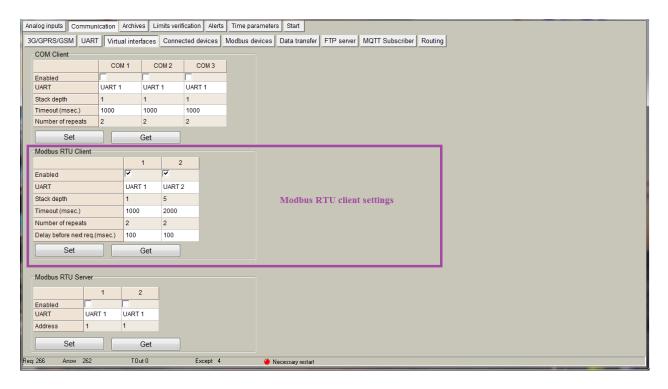
If the response is received after the Modbus RTU client's timeout, the data is lost.

Modbus RTU clients configuration

Modbus RTU clients configuration is done in the "Communication/Virtual Interfaces" tab. The device can have up to 2 Modbus RTU clients associated with different physical UARTs.

- "Enabled" checkbox Enables/disables the appropriate Modbus RTU client.
- "UART" The physical UART associated with the appropriate Modbus RTU client (UART1, UART2, UART3). The same UART cannot be used in another virtual interface (e.g., another COM client, Modbus RTU client, or Modbus RTU server).
- "Stack depth" The Modbus RTU client queue length (1-10). This parameter determines how many packets can be processed at the same time.
- "Timeout (msec)" The wait time for a response from the UART (in milliseconds, 1-30000).
- "Number of repeats" Determines how many times the request will be sent if no response is received.
- "Delay before next req (msec)" The time between requests (in milliseconds, 1-10000). The next request will be sent only after the configured timeout.
- "Set" button Writes the configuration to the device.
- "Get" button Reads the configuration from the device.



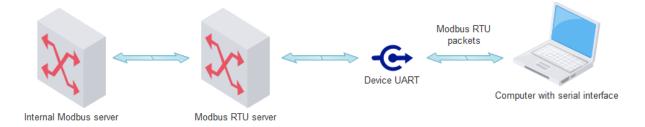


5.3 Modbus RTU servers

A Modbus RTU server is a virtual interface between the internal Modbus server and physical UARTs. It allows users to read the device's internal Modbus register area using a serial connection.

Modbus RTU servers can be used for:

- Reading the device's internal Modbus registers from any Modbus RTU master.
- Configuring the device using configuration tool software.

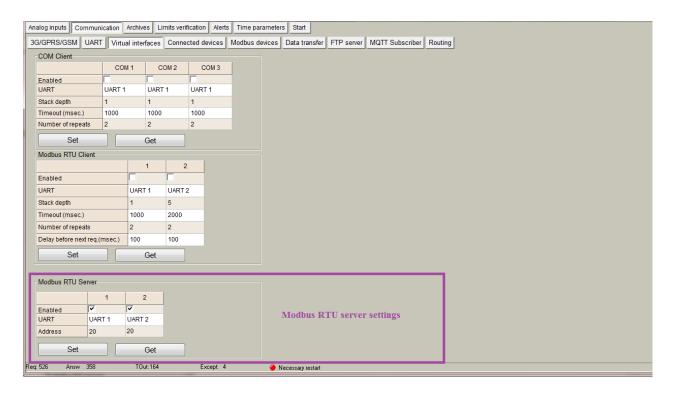


Modbus RTU server configuration

Modbus RTU server configuration is done in the "Communication/Virtual Interfaces" tab. The device can have up to 2 Modbus RTU servers associated with different physical UARTs.

- "Enabled" checkbox Enables/disables the appropriate Modbus RTU server.
- "UART" The physical UART associated with the appropriate Modbus RTU server (UART1, UART2, UART3). The same UART cannot be used in another virtual interface (e.g., another COM client, Modbus RTU client, or Modbus RTU server).
- "Address" The accepted Modbus ID. The device will respond to the configured Modbus ID (e.g., if Modbus ID = 20, the device will always respond to Modbus ID = 254).
- "Set" button Writes the configuration to the device.
- "Get" button Reads the configuration from the device.





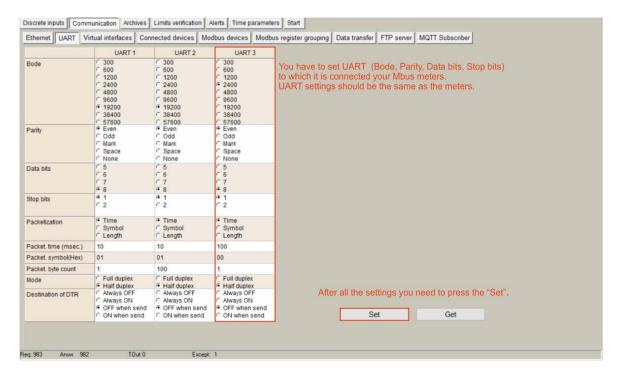


6. Meters

6.1 M-Bus meters

How to set up controller for M-Bus devices reading.

1. You need to specify the UART settings to which the M-Bus line is connected, including baud rate, parity, data bits, etc.



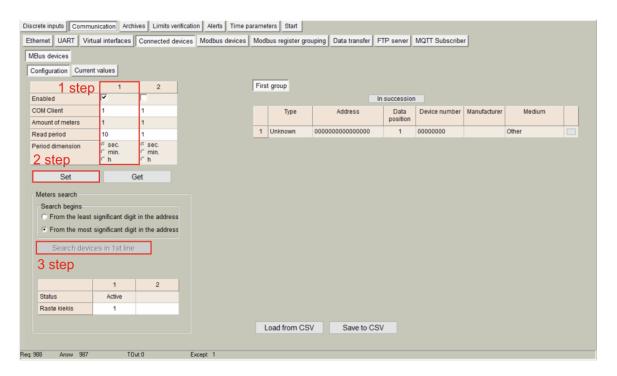
2. Enable the virtual COM port (COM) and select the UART to which the M-Bus line is connected.



- 3. Enable the M-Bus line, enter the COM client number, and transfer (SET) these settings to the controller.
- 4. After that, you need to perform an M-Bus meters search. If you have your own M-Bus meters address list in a CSV file, you can upload it without performing a search.

NOTE: If a large number of meters are connected, the search can take a while.



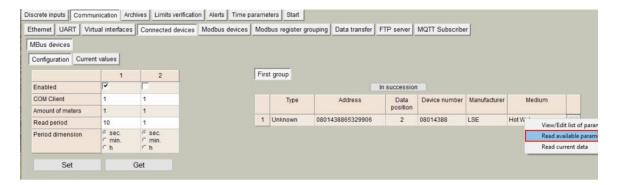


5. Once the search is complete, you will see a window displaying newly found M-Bus devices. You will need to include these newly found devices and send the information to the controller. See the picture below for guidance.

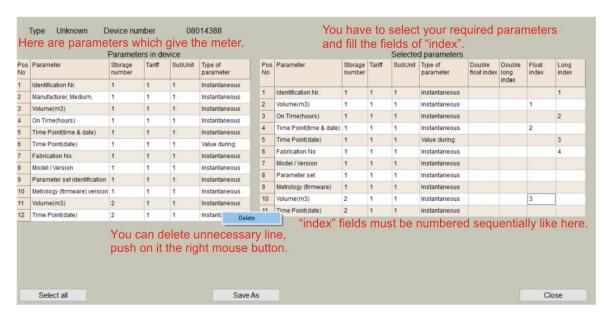


6. After adding the M-Bus meter list to the controller, you need to create a description for each meter so the controller knows which parameters to read from the M-Bus meters.

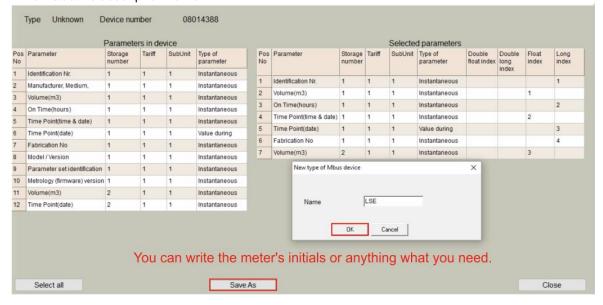




- The left side of the table shows all the parameters provided by the meter.
- On the right side, you will need to select the required parameters. If a parameter needs to be read, you must fill in the "Index" field. The index should be written in the column with the number format you need. The "Index" in the column must be numbered sequentially.
- Unnecessary parameters can be deleted from the list by right-clicking.

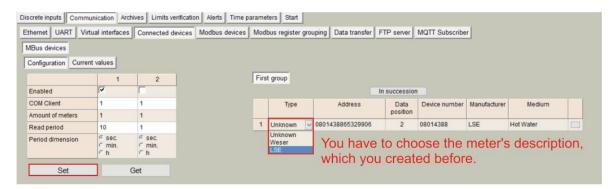


7. After selecting the required parameters, save the configuration. It is recommended to use the meter name as the description name.



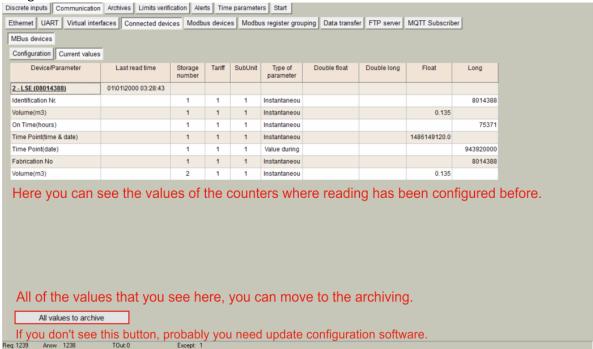


8. When the meter description is created, select it from the list to enable data reading from the meter.



If your settings are correct, you should see the values from the meter in the configuration tool's "Current values" tab. Now, every value from the meter is recorded to the controller's registers. These registers can be archived or read over Modbus RTU or Modbus TCP/IP.

Archiving is used to send a CSV file to the FTP server.



6.2 Modbus devices

6.2.1 Modbus RTU devices

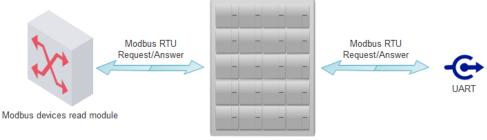
The device is capable of reading any standard Modbus RTU slave device connected to one of the UART ports. **Supported Modbus Functions:**

- 1 Read Coils
- 2 Read Discrete Inputs
- 3 Read Multiple Holding Registers
- 4 Read Input Registers
- 5 Write Single Coil
- 6 Write Single Holding Register
- 15 Write Multiple Coils
- 16 Write Multiple Holding Registers

Supported Modbus device IDs range from 1 to 240.



The Modbus devices read module generates Modbus RTU requests and sends them to the appropriate Modbus RTU client. The Modbus RTU client forwards these requests to the configured UART. For details on configuring Modbus requests, refer to the "Modbus RTU Devices Configuration" section.



Modbus RTU client queue

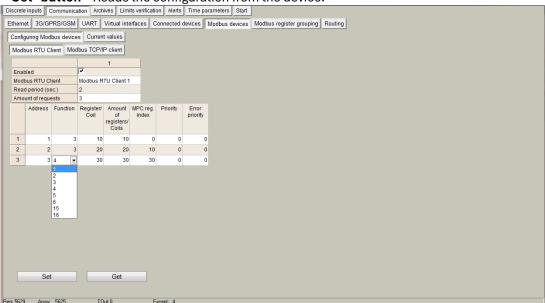
Modbus RTU devices configuration

Modbus RTU devices configuration is done in the "Communication/Modbus Devices/Configuring Modbus Devices/Modbus RTU Client" tab. Before configuring your Modbus RTU devices, first configure the Modbus RTU clients, which will link the physical UART with the Modbus RTU devices module.

- "Enabled" checkbox Enables/disables Modbus RTU devices.
- "Modbus RTU client" Selects one of the Modbus RTU clients (Modbus RTU client 1, Modbus RTU client 2).
- "Read period (sec)" Specifies the read period time in seconds. The value can range from 2 to 3600 seconds.
- "Amount of requests" The number of configured requests, with up to 50 requests allowed.

Modbus requests table:

- "Address" Modbus RTU device ID.
- "Function" Modbus function for the current request (see the list of supported functions above).
- "Register/Coil" Start register or coil address.
- "Amount of registers/Coils" Indicates how many registers or coils to read starting from the specified register/coil.
- "Reg index" Indicates where to store the response data in internal registers. Registers from 52000 to 52999 are reserved for Modbus devices data. The "Reg index" indicates the data index in this area. For example, "Reg index" = 0 means data will be stored starting from register 52000. "Reg index" = 10 means data will be stored starting from register 52010.
- "Priority" Request send priority. A higher number indicates higher priority.
- "Error priority" Always set this to 0.
- "Set" button Writes the configuration to the device.
- "Get" button Reads the configuration from the device.

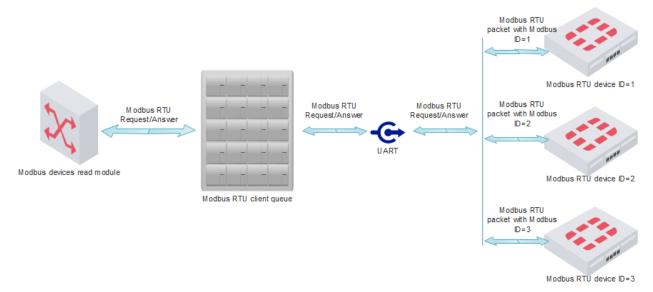




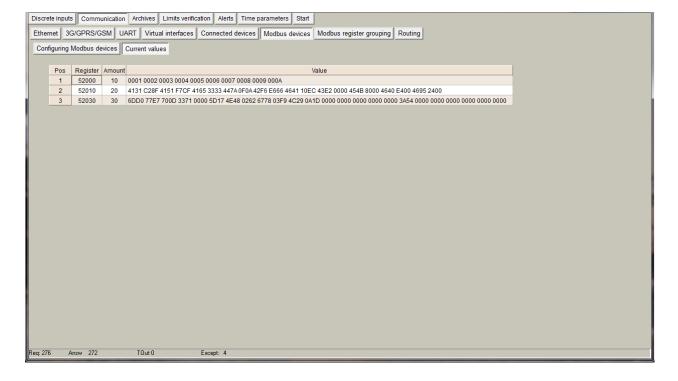
Example

We have 3 Modbus RTU devices connected to one UART, and we need to read some data from them. Let's look at the configuration:

- Request 1: Read from Modbus RTU device with ID=1, function = 3 (Read Multiple Holding Registers), start register = 10, and number of registers to read = 10. Device values will be stored in internal registers 52000...52009.
- Request 2: Read from Modbus RTU device with ID=2, function = 3 (Read Multiple Holding Registers), start register = 20, and number of registers to read = 20. Device values will be stored in internal registers 52010...52029.
- Request 3: Read from Modbus RTU device with ID=3, function = 4 (Read Input Registers), start register = 30, and number of registers to read = 30. Device values will be stored in internal registers 52030...52059.



You can check the current values in the "Communication/Modbus Devices/Current Values" tab. Each request's data is shown in a separate line, and values are displayed in HEX format.





6.2.2 Modbus TCP devices

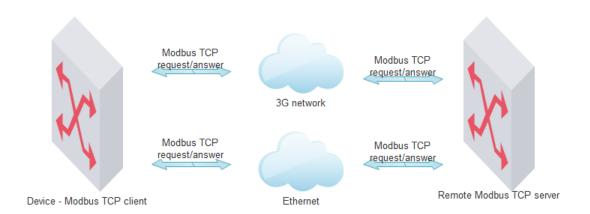
The device is capable of reading any standard Modbus TCP server that can be reached over the 4G/3G/GPRS or LAN network.

Supported Modbus Functions:

- 1 Read Coils
- 2 Read Discrete Inputs
- 3 Read Multiple Holding Registers
- 4 Read Input Registers
- 5 Write Single Coil
- 6 Write Single Holding Register
- 15 Write Multiple Coils
- 16 Write Multiple Holding Registers

Supported Modbus device IDs range from 1 to 255.

The Modbus TCP client generates Modbus TCP requests to read from a remote Modbus TCP server and sends these requests via the 4G/3G/GPRS or LAN network. The received data is stored in the internal register area (Registers from 52000 to 52999 are reserved for Modbus devices data).



Modbus TCP client configuration

Modbus TCP client configuration is done in the "Communication/Modbus Devices/Configuring Modbus Devices/Modbus TCP/IP Client" tab.

- "Enabled" checkbox Enables/disables the Modbus TCP client.
- "Read period (sec)" Specifies the read period time in seconds. Values can range from 2 to 3600 seconds.
- "Socket lifetime (sec)" The timeout before closing the socket if no data is transferred.
- "Amount of requests" The number of configured requests, with up to 20 requests allowed.

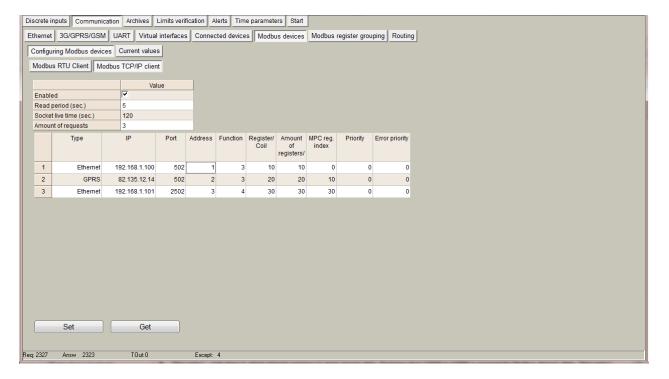
Modbus TCP requests table:

- "Type" Specifies the TCP connection channel (Ethernet or 4G/3G/GPRS).
- "IP" The remote Modbus TCP server's IP address.
- "Port" The remote Modbus TCP server's TCP port. The standard Modbus TCP port is 502.
- "Address" Modbus device ID.
- "Function" The Modbus function for the current request (see the list of supported functions above).
- "Register/Coil" The start register or coil address.
- "Amount of registers/Coils" Indicates how many registers or coils to read from the start register/coil.
- "Reg index" Indicates where to store the response data in internal registers. Registers from 52000 to 52999 are reserved for Modbus devices data. The "Reg index" indicates the data index in this area. For example, "Reg index" = 0 means data will be stored starting from register 52000. "Reg index" = 10 means



data will be stored starting from register 52010.

- "Priority" Request send priority. A higher number indicates higher priority.
- "Error priority" Always set this to 0.
- "Set" button Writes the configuration to the device.
- "Get" button Reads the configuration from the device.





7. Manufacturer's warranty

ADVANTICSYS guarantees that all its products are free from defects in materials and workmanship under normal use and service for a period of two years from the date of shipment. This warranty excludes any damage resulting from accidents, misuse, or unauthorized modifications to the product.

This warranty supersedes all other warranties, whether expressed or implied, including implied warranties of merchantability or fitness for a particular purpose, whether arising by law, custom, or conduct. The remedies provided under this warranty are exclusive and replace any other rights or remedies. ADVANTIC SISTEMAS Y SERVICIOS S.L. shall not, under any circumstances, be held liable for any consequential or incidental damages. If you believe your product is defective and still under warranty, please contact ADVANTICSYS at info@advanticsys.com or by phone at +34 914221023. After confirmation from our support team that the product is defective, we will issue a Return Merchandise Authorization (RMA) number and arrange for the replacement of your product.

This warranty covers the cost of repair, including labor and materials, for any manufacturing defect that impedes the proper operation of the product. Replacement of any component or equipment does not extend the original warranty period. If, upon inspection by ADVANTICSYS, the product is found to be defective, we will cover the shipping costs to return the product to the customer, as well as all costs associated with the inspection. If the product is found not to be defective, the customer will be responsible for the return shipping costs.

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